

# Crimping tools and inserts for flexible cables

Small crimp tool with fixed inserts



HUBER+SUHNER type	Item no.	Size	Colour code	Square section (centre contact)	Hexagonal section (outer contact)
75_Z-0-3-4	22544613	2 B	orange	1.6 mm/0.063 in	5.5 mm/0.217 in
75_Z-0-4-4	22544612	2 C	yellow	1.6 mm/0.063 in	6.5 mm/0.256 in

Small crimp tool with interchangeable inserts 1/2A, 2B, 2C



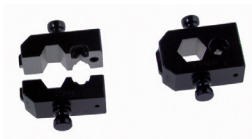
Fig. 1



Fig. 2

HUBER+SUHNER type	Item no.	Description	Fig.
75_Z-0-0-50	22544754	tool without inserts	1
75_Z-0-0-51	22544755	tool with various inserts in wooden box (1/2A, 2B, 2C)	2

Interchangeable inserts for small crimp tool



HUBER+SUHNER type	Item no.	Size	Square section (centre contact)	Hexagonal section (outer contact)
76_Z-0-1-1	23000884	0.54/A	0.54 mm/0.021 in	3.3 mm/0.130 in
76_Z-0-2-20	22645153	1/4.95	0.7 mm/0.028 in	4.95 mm/0.195 in
76_Z-0-2-51	22544756	1/2A	0.7/1.6 mm/0.028/0.063 in	3.3 mm/0.130 in
76_Z-0-2-53	22645337	1/2.67	0.7 mm/0.028 in	2.7 mm/0.106 in
76_Z-0-3-51	22544757	2B	1.6 mm/0.063 in	5.5 mm/0.217 in
76_Z-0-4-51	22544758	2C	1.6 mm/0.063 in	6.5 mm/0.256 in

# Crimping tools and inserts for flexible cables

Large crimp tool with interchangeable inserts 1/2A, 2B, 2C, 3D

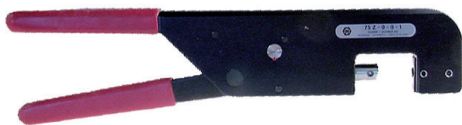


Fig. 1



Fig. 2

HUBER+SUHNER type	Item no.	Description	Fig.
75_Z-0-0-1	22543157	tool without inserts	1
76_Z-0-0-15	22543177	tool with various inserts and cutting insert in wooden box (1/2A, 2B, 2C, 3D)	2

## Tool boxes



HUBER+SUHNER type	Item no.	Description
76_Z-0-0-9	22644671	large tool box (empty)
76_Z-0-0-11	22543175	large tool box without tooling but including foam insert for tools and allen key

## Table press with interchangeable inserts



HUBER+SUHNER type	Item no.	Description
75_Z-0-0-2	22543158	press without inserts (for inserts see page 518)

# Crimping tools and inserts for flexible cables

Interchangeable inserts fitting large crimp tool and table press



HUBER+SUHNER type	Item no.	Size	Colour code	Square section (centre contact)	Hexagonal section (outer contact)
76_Z-0-1-2	23000885	0.54/A		0.54 mm/0.021 in	3.3 mm/0.130 in
76_Z-0-2-1	22543181	1/2 A	red	0.7/1.6 mm/0.028/0.063 in	3.3 mm/0.130 in
76_Z-0-2-8	22544191	1/4.95		0.7 mm/0.028 in	4.95 mm/0.195 in
76_Z-0-3-1	22543185	2 B	orange	1.6 mm/0.063 in	5.5 mm/0.217 in
76_Z-0-3-9	22641133	B 1.22/1.22		1.2 mm/0.047 in	5.5 mm/0.217 in
76_Z-0-4-1	22543189	2 C	yellow	1.6 mm/0.063 in	6.5 mm/0.256 in
76_Z-0-4-8	22543190	C 1.22/1.22		1.2 mm/0.047 in	6.5 mm/0.256 in
76_Z-0-5-8	22543192	8/1.22/1.22		1.2 mm/0.047 in	8.0 mm/0.315 in
76_Z-0-5-21	22543193	2/8.0		1.6 mm/0.063 in	8.0 mm/0.315 in
76_Z-0-6-1	22649051	3/8.65		2.4 mm/0.094 in	8.65 mm/0.341 in
76_Z-0-6-21	22543194	2/9.75		1.6 mm/0.063 in	9.8 mm/0.386 in
76_Z-0-7-1	22543195	3 D	violet	2.4 mm/0.094 in	10.7 mm/0.421 in
76_Z-0-7-7	22543196	2 D		1.6 mm/0.063 in	10.7 mm/0.421 in
76_Z-0-7-8	22660322	2.5/D		2.5 mm/0.098 in	10.7 mm/0.421 in
76_Z-0-7-14	22544524	4 D		3.3 mm/0.130 in	10.7 mm/0.421 in
76_Z-0-10-14	23002630	12.4		-	12.4 mm/0.488 in
76_Z-0-0-26	22645880	1/2.67		0.7 mm/0.028 in	2.7 mm/0.106 in
76_Z-0-3-26	84077169	1.22/B		1.2 mm/0.047 in	5.5 mm/0.217 in
76_Z-0-4-24	84077171	1.22/C		1.2 mm/0.047 in	6.5 mm/0.256 in
76_Z-0-5-22	84077161	1.22/8.0		1.2 mm/0.047 in	8.0 mm/0.315 in
76_Z-0-0-57	85008389	B		-	5.5 mm/0.217 in
76_Z-0-4-23	84074473	C		-	6.5 mm/0.256 in
76_Z-0-12-1	85009833	14.5		-	14.5 mm/0.570 in

Special insert and tools for large crimp tool and table press



HUBER+SUHNER type	Item no.	Description
76_Z-0-0-1	22543170	cutting insert for cables up to 12 mm/4.720 in outer diameter
76_Z-0-0-2	22543172	spare blades for cutting insert (10 pieces per package)
76_Z-0-0-3	22543173	support plate for bench mounting of large crimp tool