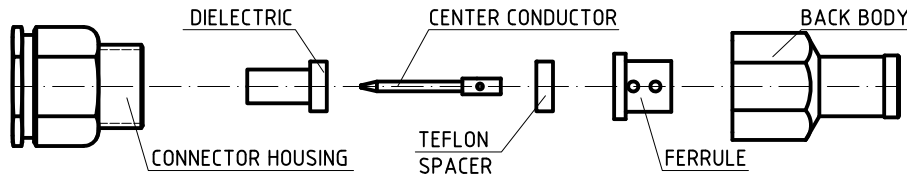
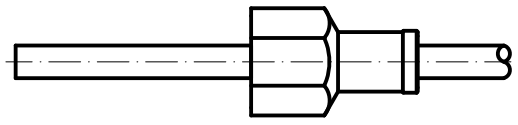
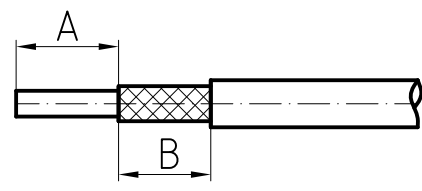
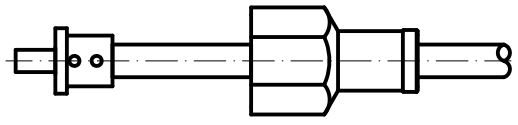
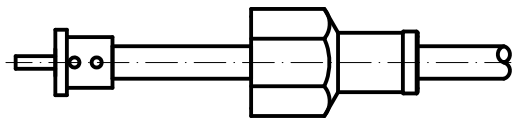
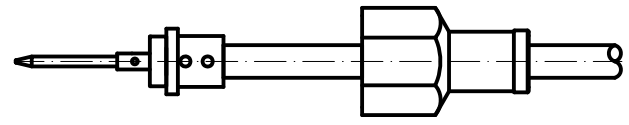


Bearb.		AAC	
CONNECTOR TYPE	CABLE TYPE	CONNECTOR COMPONENTS	TOOLS REQUIRED
N-Male	Type 100		
PROCEDURE			
1	Slide back body over cable.		
PROCEDURE			
2	Trim outer conductor and dielectric to dimensions shown. A = 4.5 (.177") B = 8.2 (.322")		
PROCEDURE			
3	Slide ferrule over outer conductor, seat firmly and solder.		
PROCEDURE			
4	Trim dielectric. It should be flush with the ferrule.		
PROCEDURE			
5	Slide teflon spacer and center conductor of connector over center conductor of cable, seat firmly and solder.		
PROCEDURE			
6	Slide dielectric over center conductor. Insert cable assembly into connector housing. Engage threads of back body and connector housing and torque to 38 inch pounds (4.3 Nm).	