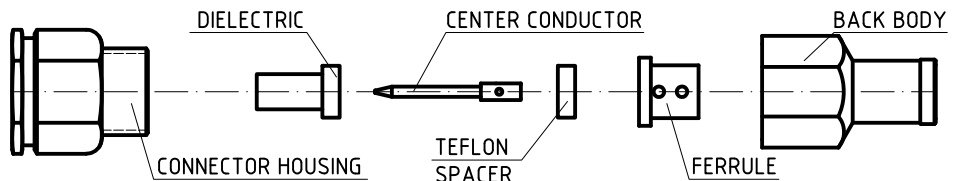
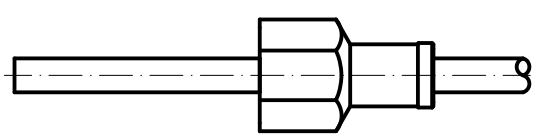
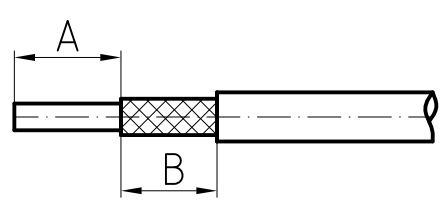
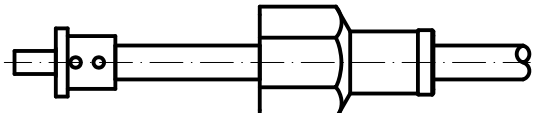
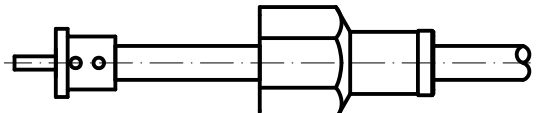
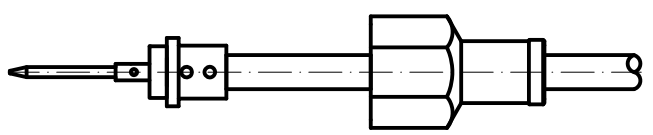
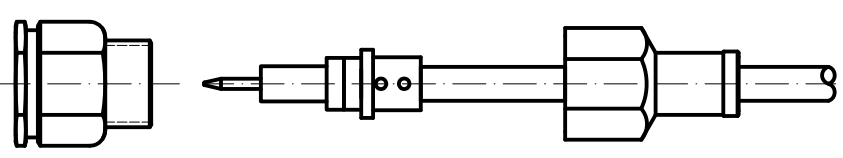


| Bearb. | AAC | | |
|----------------------------------|--|--|----------------|
| CONNECTOR TYPE | CABLE TYPE | CONNECTOR COMPONENTS | TOOLS REQUIRED |
| N-Male | Type 100 |  | |
| PROCEDURE 1 | Slide back body over cable. |  | |
| PROCEDURE 2 | Trim outer conductor and dielectric to dimensions shown. A = 4.5 (.177") B = 8.2 (.322") |  | |
| PROCEDURE 3 | Slide ferrule over outer conductor, seat firmly and solder. |  | |
| PROCEDURE 4 | Trim dielectric. It should be flush with the ferrule. |  | |
| PROCEDURE 5 | Slide teflon spacer and center conductor of connector over center conductor of cable, seat firmly and solder. |  | |
| PROCEDURE 6 | Slide dielectric over center conductor. Insert cable assembly into connector housing. Engage threads of back body and connector housing and torque to 38 inch pounds (4.3 Nm). |  | |