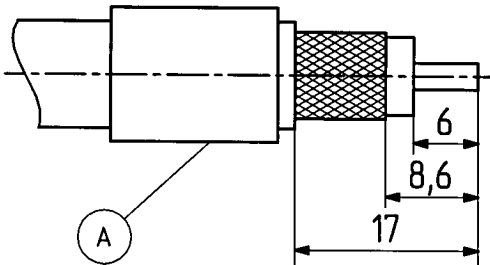
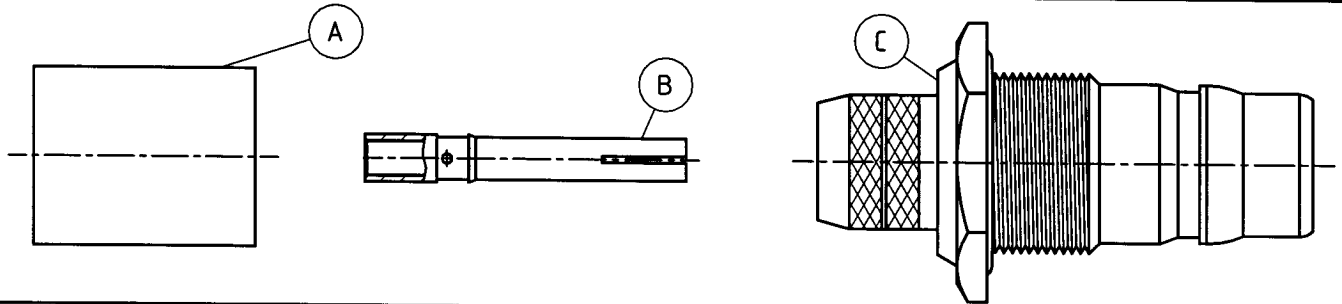


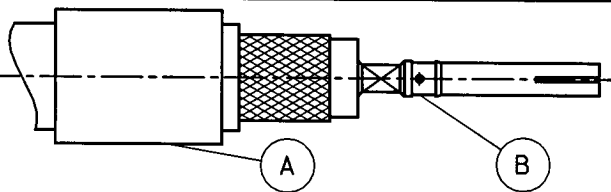
# Assembly instruction Series QN AA 20.08.02 4820/CEL No.27516

Tools and materials required: Stanley blade Scissors Crimp tools (see table below)	bulkhead cable jack for flexible cables
	Cable entry : Full-Crimp
	Connector typ : 24 QN-50-7-2

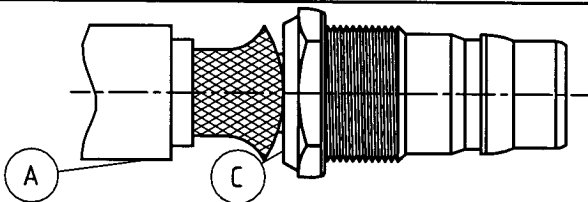
This connector is supplied in 3 parts.	Suitable cables :	RG 214 / RG 214 Hi Flex
	Centre contact :	cavity 3
	Braid :	cavity D
	Crimp tool :	3 D (violett)



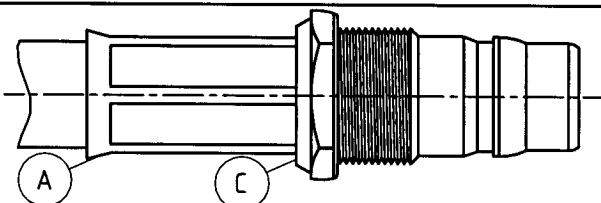
Slide ferrule A onto cable.  
Prepare cable according to diagram.  
**CAUTION** : Do not damage braid, dielectric and inner conductor of cable!



Push contact B over inner conductor of cable to abut dielectric and crimp.



Splay out braid and insert cable in connector body C.  
**CAUTION** : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite