

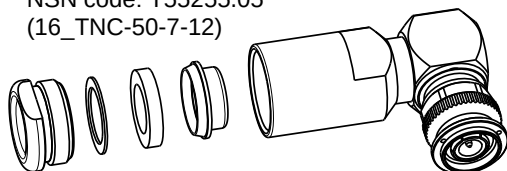
Assembly instruction Series TNC, N 0000253737



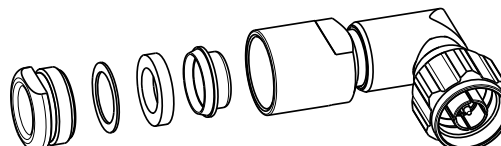
Huber + Suhner Connector types:	16_TNC-50-7-12, 11_TNC-50-7-16 16_N-50-7-50, 11_N-50-7-82	Inner conductor contact:	plugged-in
Suitable cables:	T55256.01 (S_07162_B)	Outer conductor contact:	screwed

Parts list connectors:

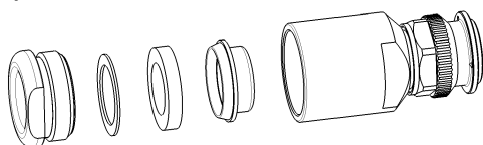
NSN code: T55255.05
(16_TNC-50-7-12)



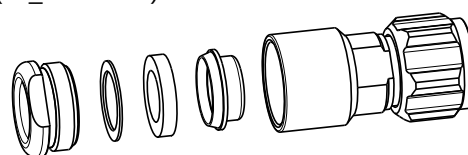
NSN code: T55255.06
(16_N-50-7-50)



NSN code: T55255.03
(11_TNC-50-7-16)



NSN code: T55255.04
(11_N-50-7-82)



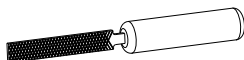
Assembly steps:

TOOLS

Stanley Blade



File



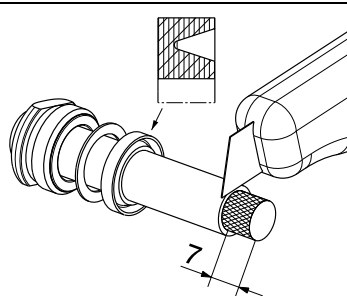
Spanner 14mm



Spanner 16mm

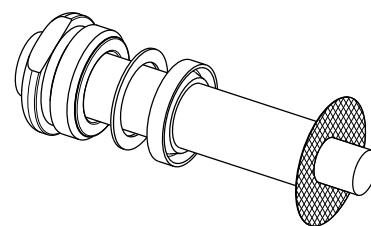


1.



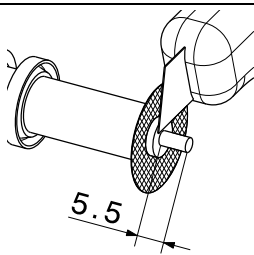
Slide loose parts over cable
and remove jacket.

2.



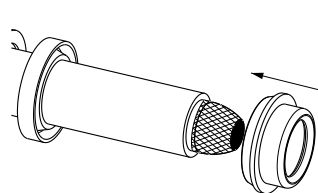
Fold back braid.

3.



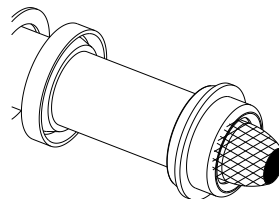
Cut back dielectric
and foil.

4.



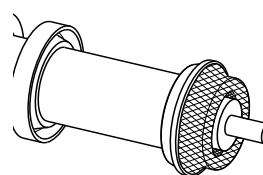
Taper braid towards
inner conductor.

5.



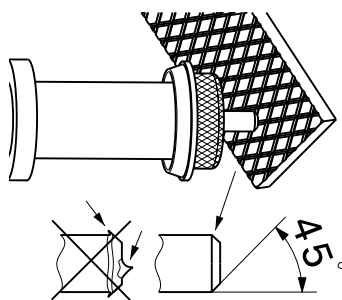
Slide ring onto cable,
flush to cable jacket.

6.



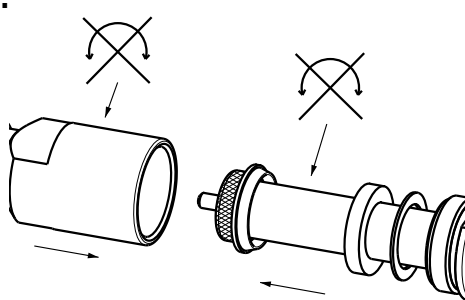
Fold back braid
over ring.

7.



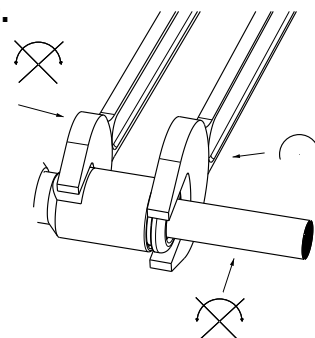
Face inner conductor.

8.



Push prepared cable
into connector body.

9.



Tighten nipple.
(torque 11 Nm)

The cable assembly of R.F. connectors can only be done by well trained assembly staff and suitable assembly equipment. Huber+Suhner's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

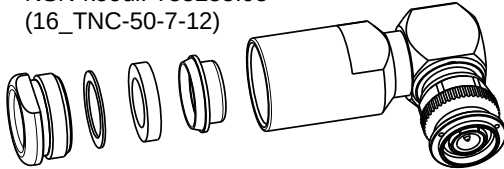
Revisio	H
Date	14.07.2016
Initiator	4726/Bom



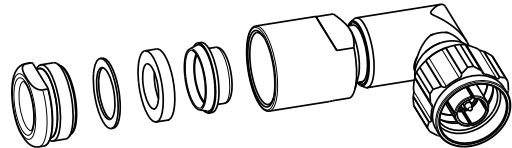
Huber + Suhner Liittintyytit:	16_TNC-50-7-12, 11_TNC-50-7-16 16_N-50-7-50, 11_N-50-7-82	Sisäjohtinkontakti:	kytketty
Soveltuvat kaapelit:	T55256.01 (S_07162_B)	Ulkojohtinkontakti:	ruuvattu

Osaluettelo liittimille:

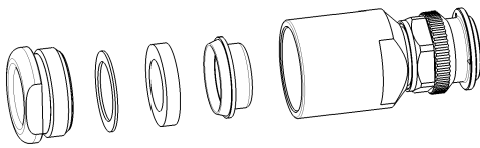
NSN-koodi: T55255.05
(16_TNC-50-7-12)



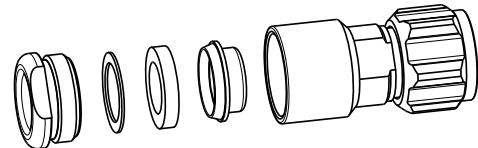
NSN-koodi: T55255.06
(16_N-50-7-50)



NSN-koodi: T55255.03
(11_TNC-50-7-16)



NSN-koodi: T55255.04
(11_N-50-7-82)



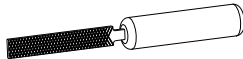
Asennusvaiheet:

TYÖKALUT

Mattoveitsi



Viila



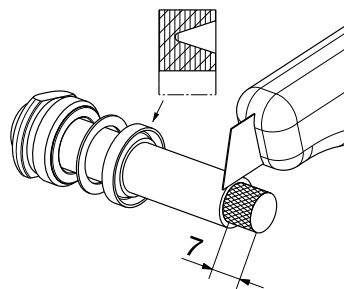
Kiintoavain 14 mm



Kiintoavain 16 mm

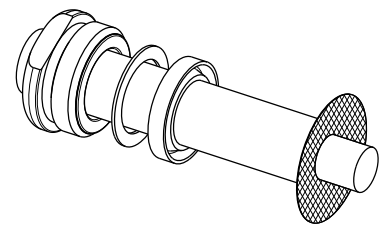


1.



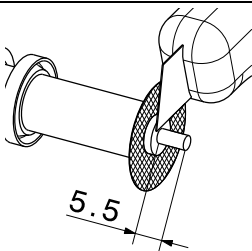
Liu'uta irtonaiset osat kaapelin
päälle ja poista vaippa.

2.



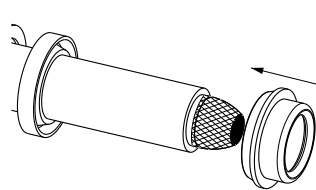
Käännä punos taaksepäin.

3.



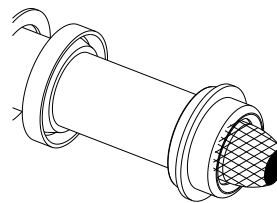
Leikkaa dielektrinen
ja folio.

4.



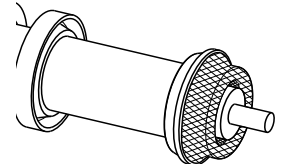
Suipenna punosta
sisäjohtinta kohti.

5.



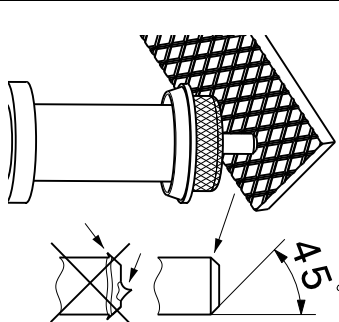
Lilu'uta rengas
kaapeliin, upota
kaapelin vaippaan.

6.



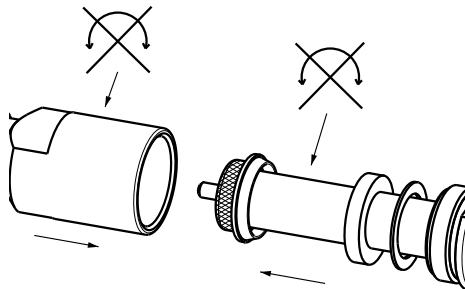
Käännä punos
taaksepäin
renkaan päälle.

7.



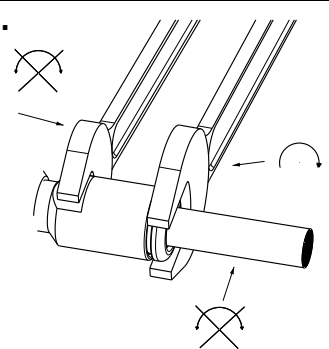
Katso sisäjohtinta kohti.

8.



Työnä valmisteltu kaapeli
liitinrunkoon.

9.



Kiristä nippa.
(momentti 11 Nm)

RF-liittimien kaapelikokoonpanon voi tehdä vain hyvin koulutettu asennushenkilöstö, jolla on sopivat välineet. Huber+Suhnerin taitava henkilöstö ja erikoistuneet laitteet ovat saatavilla täyden RF-johtokokoonpanon tekemiseen puolestasi. Kiinnitämme liittimet kaapeleihin taloudelliseen hintaan. Ota yhteyttä edustajaamme saadaksesi lisätietoja palvelustamme.

Korjaus	H
Päiväys	14.07.2016
Aloitte	4726/Bom