

Assembly instruction

Serie TNC

AC 07.08.02
4605/GLS

No. 27219

Tools and materials required :

Stanley blade
Scissors, screw driver
Crimp tool (see table below)
Soldering iron ca. 100 Watts
Solder, activated rosin flux

Right angle cable plug for flexible cables

Cable entry : crimped

Connector types : (e.g.)

16 TNC-50-4-115

This connector is
supplied in 3 parts.

Suitable cables :

S 04172 D

Centre contact :

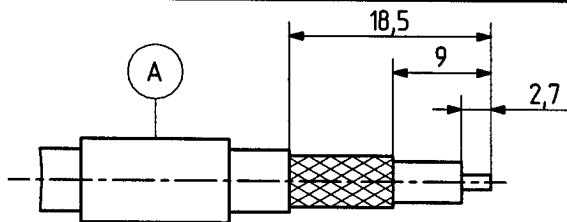
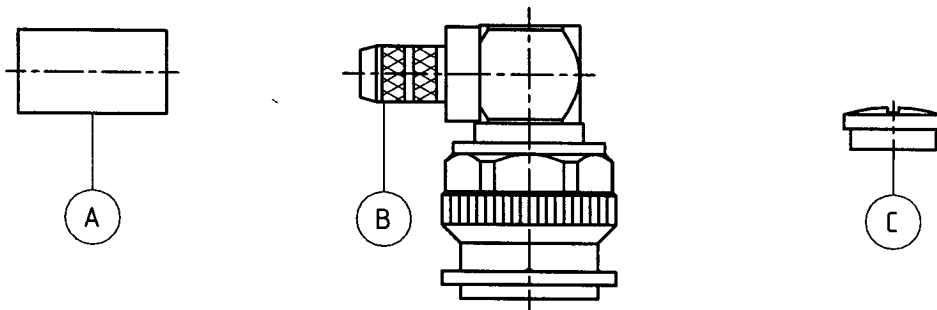
soldered

Braid :

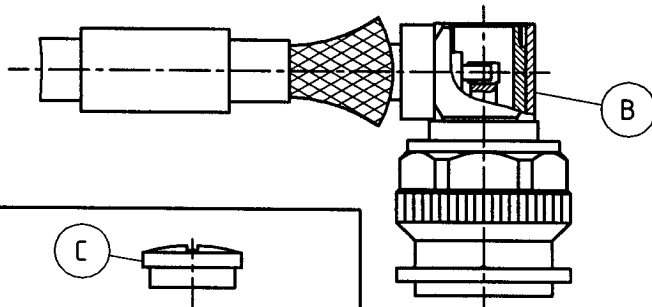
cavity C

Crimp tool :

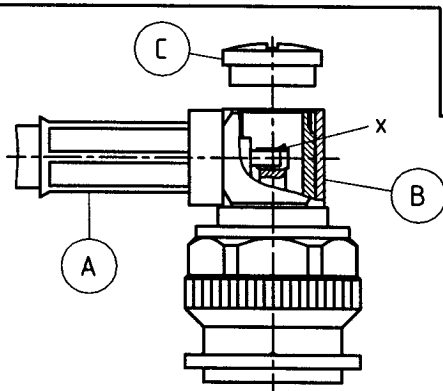
2 C (yellow)



Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid,
dielectric and inner conductor
of cable!



Splay out braid and insert cable
in connector body B.
CAUTION : Ensure that braid lies
above the crimp neck!



Slide ferrule A over braid and
crimp as close as possible to
connector body B.
Solder inner conductor to
contact at x.
Screw in Cover C in body B.

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