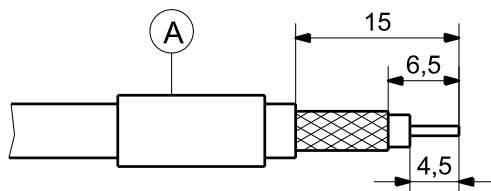
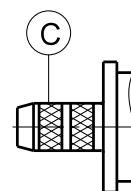
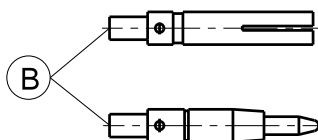
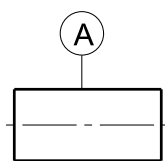


# Assembly instruction Series N / C 0000179851

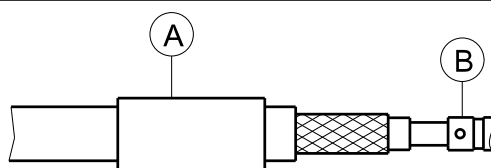
Old instruction No. 03063



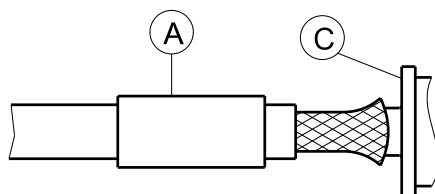
|                                                                                             |                        |                                                           |                                                                                                           |                            |                            |
|---------------------------------------------------------------------------------------------|------------------------|-----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|----------------------------|----------------------------|
| Tools and materials required :<br>Stanley blade<br>Scissors<br>Crimp tool (see table below) |                        | straight connectors for flexible cabel                    |                                                                                                           |                            |                            |
|                                                                                             |                        | Cabel entry : SUHNER Full-Crimp                           |                                                                                                           |                            |                            |
|                                                                                             |                        | Connector types : (e.g.)                                  |                                                                                                           |                            |                            |
|                                                                                             |                        | 25 N-50-3-6<br>24 N-50-3-11<br>21 N-50-3-7<br>11 C-50-3-7 | 25 N-50-3-7<br>25 N-50-3-25<br>24 N-50-3-12<br>24 N-50-3-16<br>21 N-50-3-8<br>11 N-50-3-33<br>11 C-50-3-8 | 21 N-75-4-8<br>11 N-75-4-8 | 21 N-75-4-9<br>11 N-75-4-9 |
| This connector is supplied in 3 parts.                                                      | suitable cables e.g. : | RG 58C/U                                                  | RG 223/U                                                                                                  | RG 59B/U                   | G 04233 D                  |
|                                                                                             | Centre contact :       | cavity 2                                                  | cavity 2                                                                                                  | cavity 2                   | cavity 2                   |
|                                                                                             | Braid :                | cavity B                                                  | cavity B                                                                                                  | cavity C                   | cavity C                   |
|                                                                                             | Crimp tool :           | 2 B (orange)                                              | 2 B (orange)                                                                                              | 2 C (yellow)               | 2 C (yellow)               |



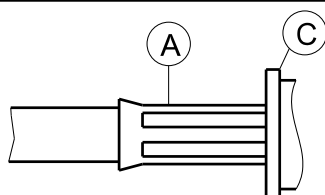
Slide ferrule A onto cabel.  
Prepare cabel according to diagram.  
**CAUTION:** Do not damage braid, dielectric and inner conductor of cable!



Push contact B over inner conductor to abut cable dielectric and crimp.



Splay out braid and insert cable in connector body C until contact B engages perceptibly.  
Ensure that braid lies above the crimp neck.



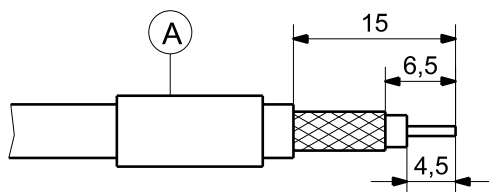
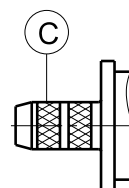
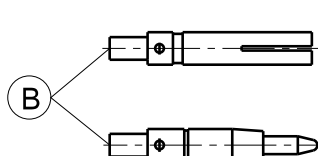
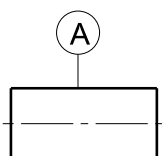
Slide ferrule A over braid and crimp as close to connector body C as possible.

The cable assembly of R.F. connectors can only be done by well trained assembly staff and suitable assembly equipment.  
Huber+Suhr's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf.  
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

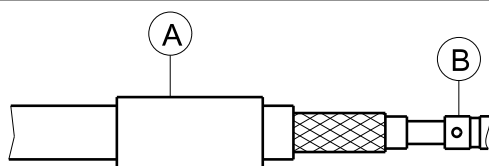
|           |            |
|-----------|------------|
| Revision  | B          |
| Date      | 18.06.2015 |
| Initiator | 4726/Bom   |

Deutscher Text: siehe Rückseite

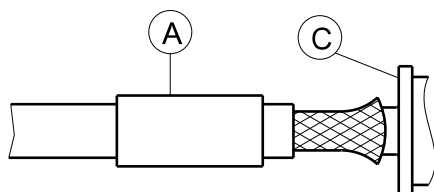
|                                                                                          |                   |                                                           |                                                                                                           |                            |                            |
|------------------------------------------------------------------------------------------|-------------------|-----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|----------------------------|----------------------------|
| Benötigte Hilfsmittel :<br><br>Stanley-Messer<br>Schere<br>Klemmwerkzeug (siehe Tabelle) |                   | Gerade Verbinder für flexible Kabel                       |                                                                                                           |                            |                            |
|                                                                                          |                   | Kabeleinführung : SUHNER Voll-Klemmung                    |                                                                                                           |                            |                            |
|                                                                                          |                   | Verbinder-Typen : (z.B.)                                  |                                                                                                           |                            |                            |
|                                                                                          |                   | 25 N-50-3-6<br>24 N-50-3-11<br>21 N-50-3-7<br>11 C-50-3-7 | 25 N-50-3-7<br>25 N-50-3-25<br>24 N-50-3-12<br>24 N-50-3-16<br>21 N-50-3-8<br>11 N-50-3-33<br>11 C-50-3-8 | 21 N-75-4-8<br>11 N-75-4-8 | 21 N-75-4-9<br>11 N-75-4-9 |
| Dieser Verbinder wird in 3 losen Teilen geliefert.                                       | Geeignete Kabel : | RG 58C/U                                                  | RG 223/U                                                                                                  | RG 59B/U                   | G 04233 D                  |
|                                                                                          | Innenleiter :     | Aussparung 2                                              | Aussparung 2                                                                                              | Aussparung 2               | Aussparung 2               |
|                                                                                          | Aussenleiter :    | Aussparung B                                              | Aussparung B                                                                                              | Aussparung C               | Aussparung C               |
|                                                                                          | Klemmwerkzeug :   | 2 B (orange)                                              | 2 B (orange)                                                                                              | 2 C (gelb)                 | 2 C (gelb)                 |



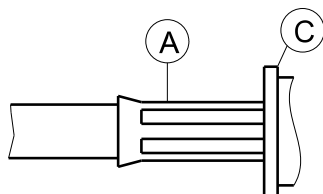
Hülse A auf das Kabel schieben.  
Kabel gemäss Figur abisolieren.  
**ACHTUNG:** Abschirmung, Dielektrikum und Innenleiter nicht beschädigen!



Kontakt B über Kabelinnenleiter bis zum Dielektrikum stossen und klemmen.



Abschirmung leicht aufspreizen und Kabel in Gehäuse C einführen bis der Kontakt B fühlbar einrastet.  
Abschirmung muss über dem Klemmhals liegen.



Hülse A über Abschirmung schieben und möglichst nahe am Gehäuse C klemmen.