

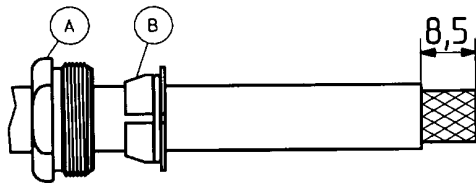
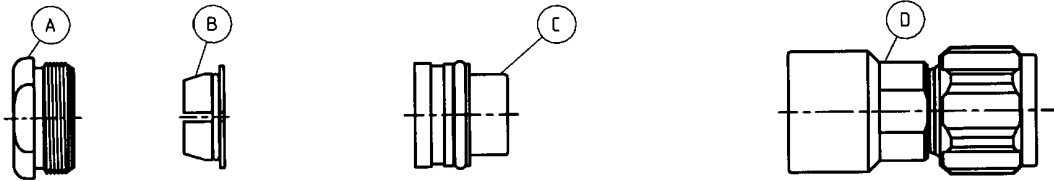
# Assembly instruction

Series N

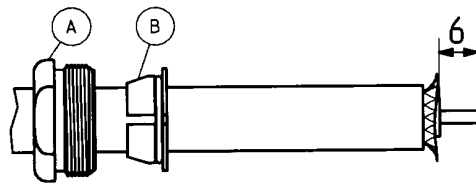
AA 25.08.00  
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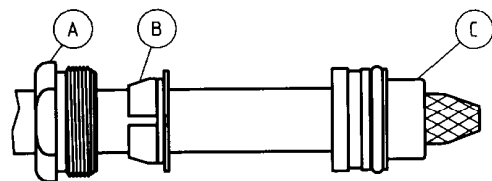
|                                                                                            |                 |                                                  |
|--------------------------------------------------------------------------------------------|-----------------|--------------------------------------------------|
| Tools and materials required:<br>Stanley blade<br>Scissors, file<br>Spanner 14 mm and 16mm |                 | Cable entry: Screw-type                          |
|                                                                                            |                 | Suitable cables (e.G.): TZC 500 32, Andrew C2FCP |
|                                                                                            |                 | Connector – types: (e.g.)<br>11 N-50-7-74        |
| This connector is supplied in 4 parts.                                                     | Centre contact: | plugged-in                                       |
|                                                                                            | Braid:          | screwed                                          |



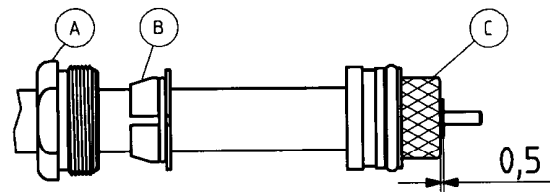
Slide nut A and ferrule B onto cable.  
Prepare cable according to diagram.  
CAUTION: Do not damage braid!



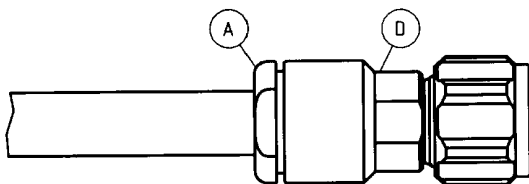
Push braid back slightly,  
but don't undo braid.  
Cut back dielectric and foil 6mm.  
Perpendicular to cable axis.



Taper braid towards center conductor.  
Slide part C onto cable,  
flush to cable jacket.



Fold back braid over part C.  
Check dimension 0,5mm.  
Face inner conductor.



Push prepared cable into connector body D  
and tighten nut A (torque 11 Nm).  
Do not rotate cable in connector body!

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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